

Value Stream Mapping is a tool for visualizing material and information flows of processes and their value or costs, typically but not always, in terms of time. It charts the flow of materials from raw material, through all manufacturing steps, to shipment of the finished product, as well as the associated flows of information, such as order entry, specification of product requirements, and the ordering of materials from suppliers. Once the current state flow is mapped, the desired future state flow is diagrammed. Value Stream Mapping can streamline work processes, cut lead times, and reduce operating costs.

## VALUE STREAM MAPPING WORKSHOP

**Focus on the issues that return the most value for your efforts.**

### Benefits

- Visualize material and associated information flow
- Identify wasted efforts and practices
- Improve all your processes from a systems perspective
- Prioritize activities to reach your future state goal

### Description

Two-Day Workshop at your location for groups of 12 to 16.

During the workshop you will use Value Stream Mapping (VSM) to create a current state map for Acme Stamping, a real-world firm featured in a detailed case study. You will use VSM icons, and learn the common language of Lean as you draw a current state map for Acme. Next, you will analyze Acme's current state map, find the non-value activities, and then draw a future state map that eliminates those activities. You will also develop a plan for implementing changes and addressing the non-value activities.

The same process can be applied to a product family of your choice, resulting in an action plan to improve process flow and eliminate wasteful practices.

### To Learn More

Workshops are given throughout the year, and for internal company groups, upon request. Contact ITAC at 212-442-2990 for the latest information.

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